

**Faith First® Chapter Review**  
**Grade 1, chapter 8**

1. The \_\_\_\_ helps all the members of the Church.
- a. King
  - b. President
  - c. Holy Spirit

Answer: c

2. The \_\_\_\_ came to the disciples as Jesus promised.
- a. Holy Family
  - b. Holy Trinity
  - c. Holy Spirit

Answer: c

3. The Church is the \_\_\_\_ of God.
- a. Holy Family
  - b. People
  - c. Baptism

Answer: b

4. We belong to the \_\_\_\_ Church.
- a. Catholic
  - b. World
  - c. Bible

Answer: a

5. \_\_\_\_ is the day the Holy Spirit came upon the disciples.
- a. Pentecost
  - b. Pentateuch
  - c. Easter

Answer:

6. The Holy Spirit \_\_\_\_ us live as followers of Jesus.
- a. makes
  - b. helps
  - c. watches

Answer: b

7. \_\_\_\_ are symbols of the Holy Spirit.
- a. Flames
  - b. Statues
  - c. Windows

Answer: a

8. The \_\_\_\_ show us how to live as children of God.

- a. saints
- b. writers
- c. workers

Answer: a

9. The Church is a \_\_\_\_\_.
- a. club
  - b. school
  - c. family

Answer: c

10. Pentecost is called the \_\_\_\_\_ of the Church.
- a. celebration
  - b. birthday
  - c. holiday

Answer: b