## Faith First<sup>®</sup> Legacy Edition Chapter Review, Grade 1

Chapter 23—We Talk and Listen to God

- 1. \_\_\_\_\_ is listening and talking to God.
  - a. Prayer
  - b. Eating
  - c. Dreaming

Answer: a

2. Jesus \_\_\_\_\_ all through his life.

- a. played
- b. worked
- c. prayed

Answer: c

3. \_\_\_\_\_ shows us how to pray.

- a. Jesus
- b. Matthew
- c. Abraham

Answer: a

- 4. God \_\_\_\_\_ listens to our prayers.
  - a. always
  - b. sometimes
  - c. never

Answer: a

- 5. Jesus told us that God is our \_\_\_\_\_.
  - a. Pastor
  - b. Father
  - c. Brother

Answer: b

- 6. We can talk to God about \_\_\_\_\_.
  - a. some things
  - b. nothing
  - c. anything

Answer: c

- 7. We can talk to God \_\_\_\_\_.
  - a. anywhere
  - b. nowhere
  - c. only in Church

Answer: a

8. We \_\_\_\_\_ pray by ourselves or with others.

- a. cannot
- b. can
- c. do not

Answer: b

- 9. When we pray, we tell God that we \_\_\_\_\_.
  - a. are holy
  - b. love him
  - c. do not need him

Answer: b

10. We \_\_\_\_\_ before and after meals to ask God to bless us and our food.

- a. pray
- b. play
- c. work

Answer: a